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D5076-1
Job Sheet 187248



Part No: D5076-1

Job Qty: 10 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/29/18

Job Tracking No:

Due Date: 12/21/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: D5076 REV.B IPP REV:A 14.04.02 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	10 pcs		12/21/18	0.00	1.59	Waterjet - Flow		SC 18/12/19
110	QC	10 pcs		12/21/18	0.00	0.00	QC2 Waterjet-2		SC 18/12/19
120	QC	10 pcs		12/21/18	0.00	0.00	QC8-5		DAS 38 9-89
130	Brake NC	10 pcs		12/21/18	0.06	0.86	Brake NC 1		36 9-89 DAS 38
140	QC	10 pcs		12/21/18	0.00	0.00	QC5		9-89 38
150	HandFinish	10 pcs		12/21/18	0.00	0.81	HandFinish1		38 9-89 DAS
160	QC	10 pcs		12/21/18	0.00	0.00	QC7-4		JAN 2 1 2019 68
170	Packaging	10 pcs		12/21/18	0.00	0.00	Packaging3-25x6.18		21 9-89
180	QC21-SA	10 Ea		12/21/18	0.00	0.00	QC21		21 9-89

Part Op 100 - 1- Cut as per Dwg Dwg Rev: A Prog Rev: A 2- Debur
Descriptions: 130 - C'sink holes as per dwg

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	16.2300 sf (1.623 ea)	100-Waterjet - Flow - 1	5120084

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M6061T6S.040	16	216	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐	DEPARTMENT/PROCESS Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	
Description Work Order Deviation		MRB (QSI042)	
		Disposition	
		Completed By	
		Lead hand / Supervisor	
Disposition		QC / QA Coordinator	
		Category	
		☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread	
Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____			

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Container No: S135836



Part: D5076-1
 Job No: 187248
 Serial No/Batch: S135836

Revision: B
 Inspector:
 Exp Date:
 Instructions: Various STC's

Date: 12/09/18

Equip/Tooling ☐
 Handling/Presservation ☐
 Material ☐
 Product Improvement ☐
 Process Improvement ☐
 Human Factors ☐

